

August-28-13 1:06:20 PM

Item ID: D2570

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bushing

Stop *NS2*

Start Date: 28/08/2013 **Start Qty:** 200.00

200

Cust Item ID:

Required Date: ~~30/08/2013~~ **Req'd Qty:** ~~200.00~~

200

Customer:

Reference

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

OC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

Work Order ID 106320

106320

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Item ID: D2570 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 28/08/2013 Start Qty: 200.00 *200* Cust Item ID:
 Required Date: 30/08/2013 Req'd Qty: 200.00 *200* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>8T0/2</u>	0.00							
130						<u>200</u> X			<u>SP</u>
Packaging	Memo	0.00							<u>13-9-4.</u>
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									<u>13/9/6</u> <u>JD</u>
QC	Memo	0.00							
Quality Control									

13-09-4

Picklist Print

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Work Order ID: 106320

Parent Item: D2570

Parent Item Name: Bushing

Start Date: 28/08/2013

Required Date: 30/08/2013

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP E02.08.29Re-format; Removed finishing; Material changeKJ
IPP F 07.07.06 rev B dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750 303 Round Bar 0.750		Purchased	No			100	f	113.0100	0.0771	16.231579			

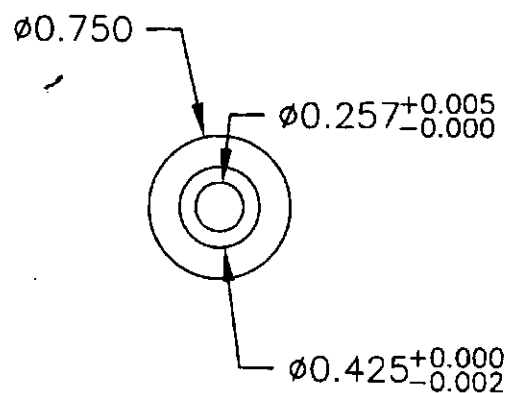
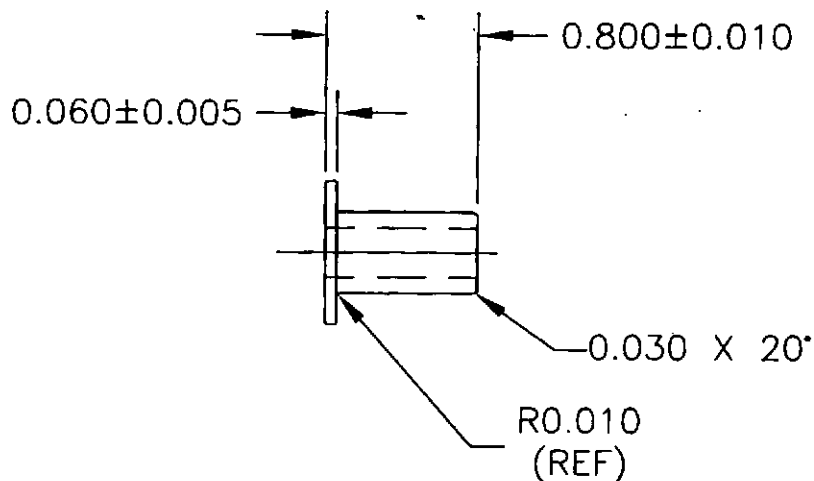
Location	Loc Qty	Loc Code
MAT028	9.983	
123313	9.983	
MAT029	103.027	
125387	3.027	
→ m126618	100	

16.5

40 13/09/03
9-89

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28 *PH***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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